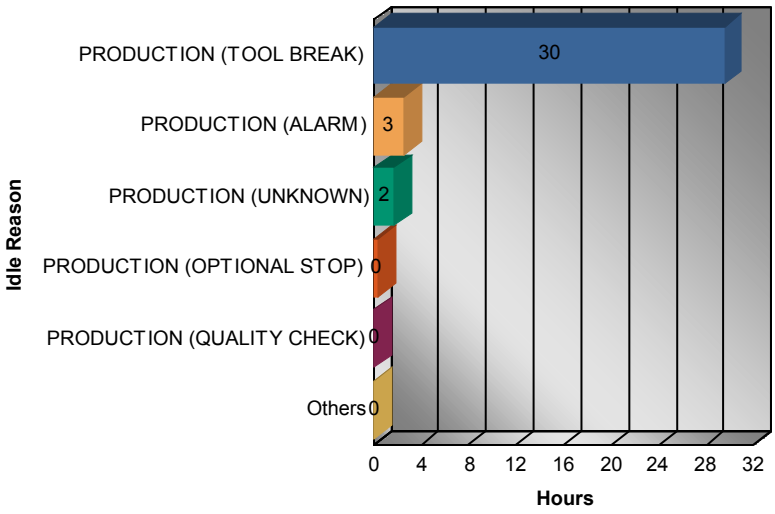
Mill 1250

Showing All CNCs

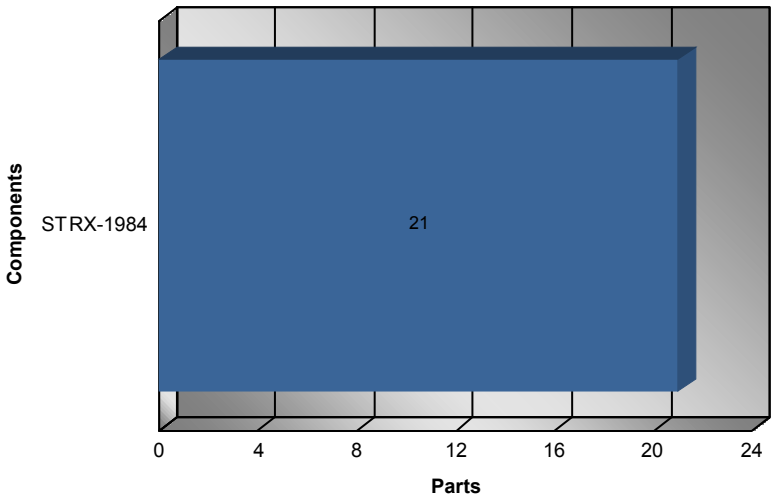
All Shifts

Running	Paused	Idle	Uptime
33.3%	3.7%	63.0%	33.3%
17:01	1:53	32:13	

Top 5 Idle Reasons



Top 5 Parts Produced



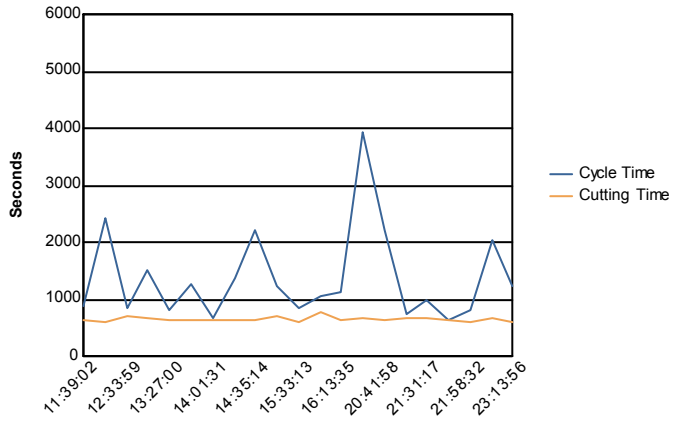
STRX-1984

Parts Produced:	**21**
Expected:	**44**

Average Cycle:	**00:22:55**	Average Cutting:	**00:10:53**
Min Cycle:	**00:10:40**	Min Cutting:	**00:10:00**
Max Cycle:	**01:05:43**	Max Cutting:	**00:12:50**

Efficiency: 47.53%

Run Times



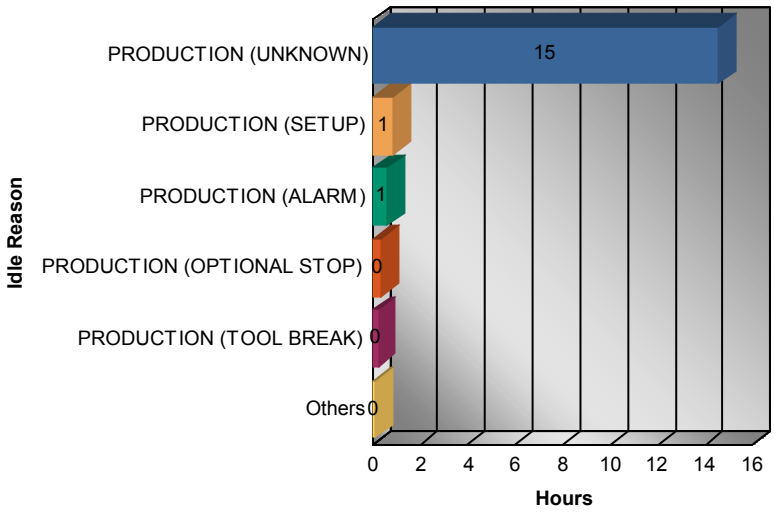
Mill 800

Showing All CNCs

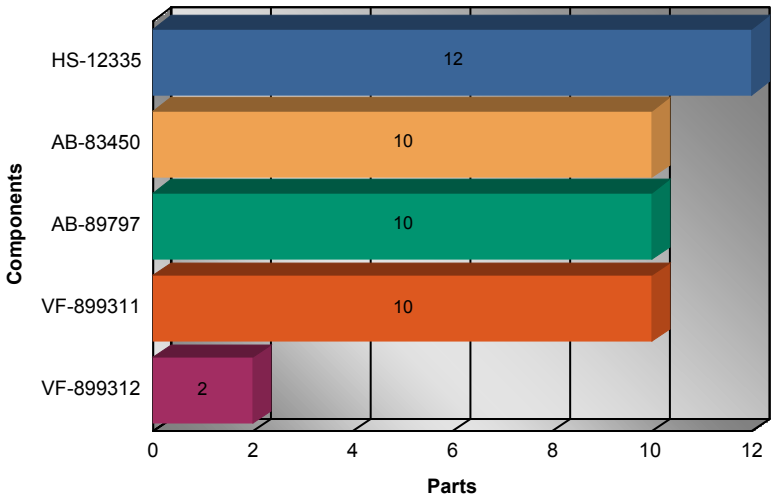
All Shifts

Running	Paused	Idle	Uptime
69.2%	27.2%	3.5%	69.2%
37:37	14:47	1:54	

Top 5 Idle Reasons



Top 5 Parts Produced



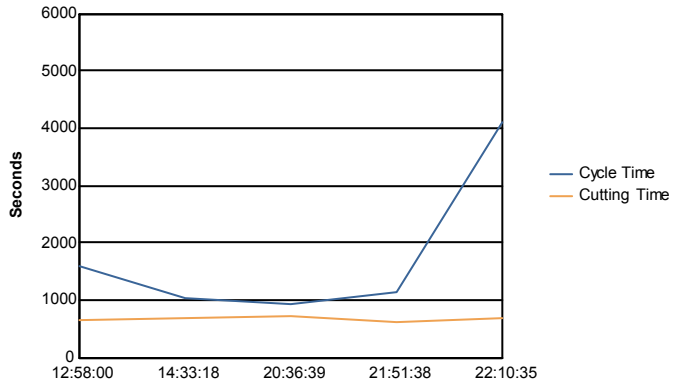
AB-83450

Parts Produced:	**10**
Expected:	**26**

Average Cycle:	**00:29:11**	Average Cutting:	**00:11:05**
Min Cycle:	**00:15:13**	Min Cutting:	**00:10:20**
Max Cycle:	**01:08:28**	Max Cutting:	**00:12:00**

Efficiency: 38.00%

Run Times



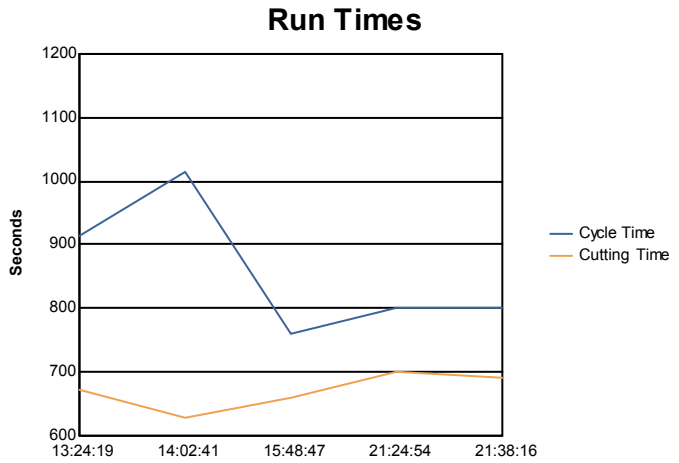
AB-89797

Parts Produced: **10**

Expected: **13**

Average Cycle:	**00:14:18**	Average Cutting:	**00:11:10**
Min Cycle:	**00:12:41**	Min Cutting:	**00:10:29**
Max Cycle:	**00:16:55**	Max Cutting:	**00:11:41**

Efficiency: 78.06%



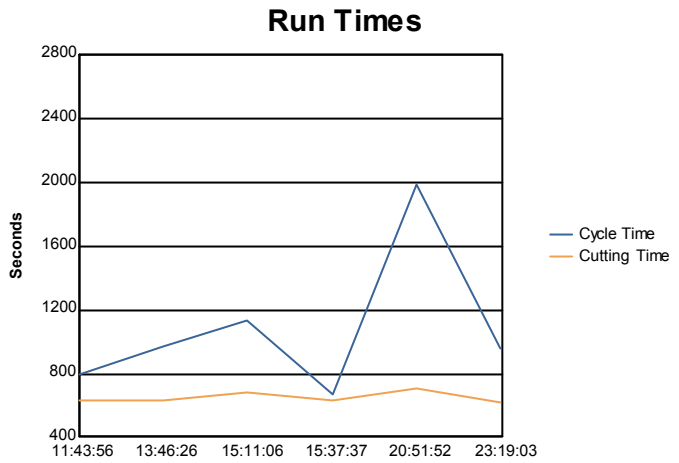
HS-12335

Parts Produced: **12**

Expected: **20**

Average Cycle:	**00:18:03**	Average Cutting:	**00:10:48**
Min Cycle:	**00:11:10**	Min Cutting:	**00:10:19**
Max Cycle:	**00:33:02**	Max Cutting:	**00:11:42**

Efficiency: 59.86%



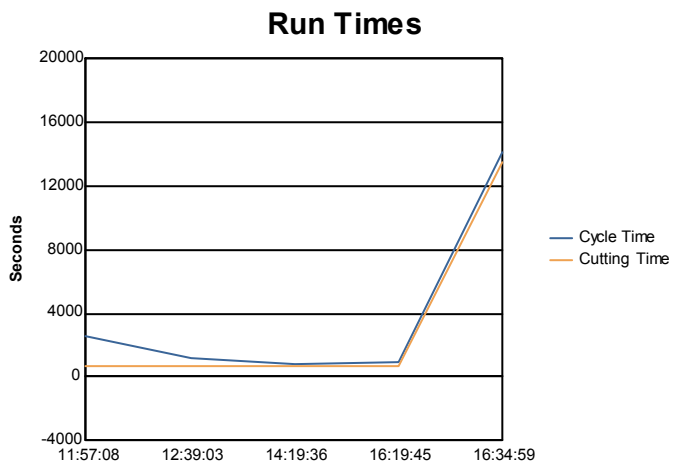
VF-899311

Parts Produced: **10**

Expected: **12**

Average Cycle:	**01:04:59**	Average Cutting:	**00:54:19**
Min Cycle:	**00:13:42**	Min Cutting:	**00:11:10**
Max Cycle:	**03:55:10**	Max Cutting:	**03:45:26**

Efficiency: 83.59%



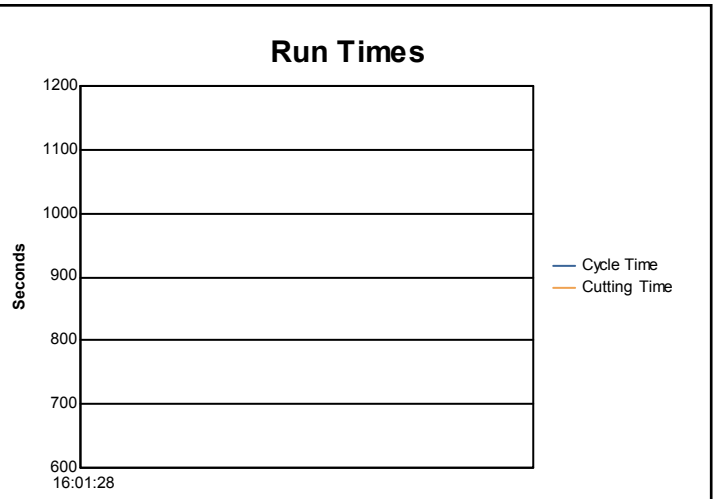
VF-899312

Parts Produced: **2**

Expected: **4**

Average Cycle:	**00:18:17**	Average Cutting:	**00:10:20**
Min Cycle:	**00:18:17**	Min Cutting:	**00:10:20**
Max Cycle:	**00:18:17**	Max Cutting:	**00:10:20**

Efficiency: 56.52%



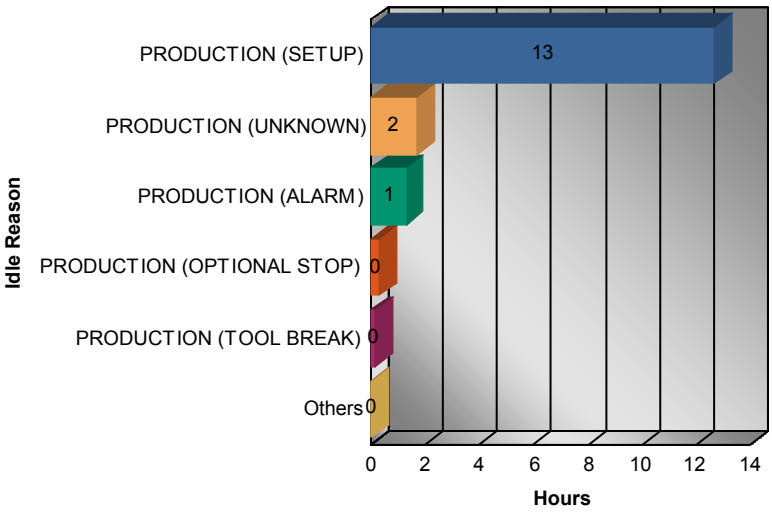
NTY3

Showing All CNCs

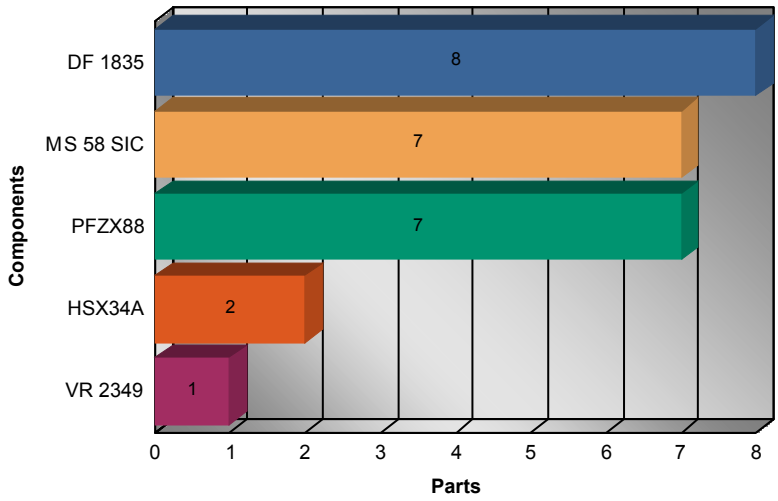
All Shifts

Running	Paused	Idle	Uptime
70.4%	3.6%	26.0%	70.4%
38:33	1:56	14:15	

Top 5 Idle Reasons



Top 5 Parts Produced



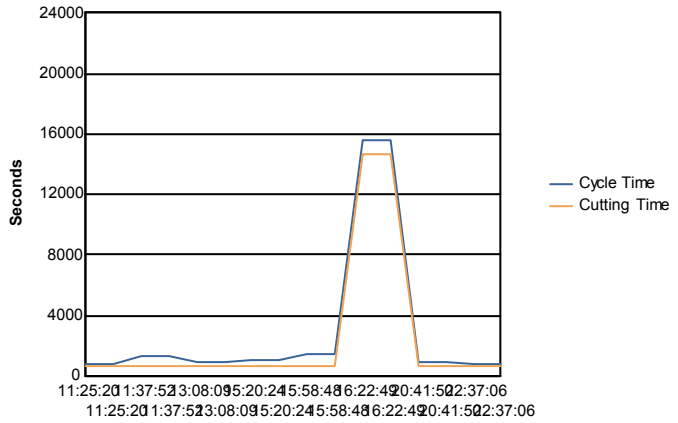
DF 1835

Parts Produced:	**16**
Expected:	**19**

Average Cycle:	**00:47:06**	Average Cutting:	**00:39:54**
Min Cycle:	**00:12:32**	Min Cutting:	**00:10:10**
Max Cycle:	**04:19:01**	Max Cutting:	**04:03:44**

Efficiency: 84.69%

Run Times



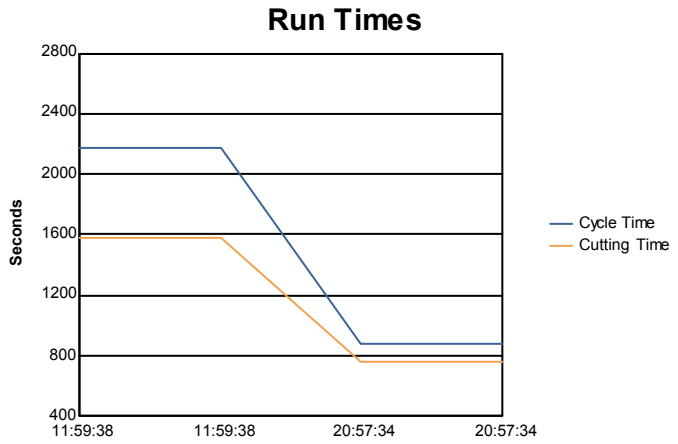
HSX34A

Parts Produced: 4

Expected: 5

Average Cycle:	00:25:27	Average Cutting:	00:19:28
Min Cycle:	00:14:43	Min Cutting:	00:12:41
Max Cycle:	00:36:12	Max Cutting:	00:26:15

Efficiency: 76.46%



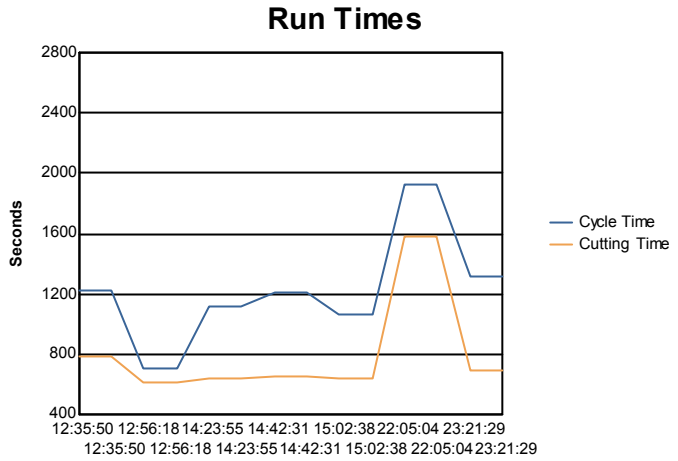
MS 58 SIC

Parts Produced: 14

Expected: 21

Average Cycle:	00:20:24	Average Cutting:	00:13:24
Min Cycle:	00:11:51	Min Cutting:	00:10:20
Max Cycle:	00:32:02	Max Cutting:	00:26:22

Efficiency: 65.75%



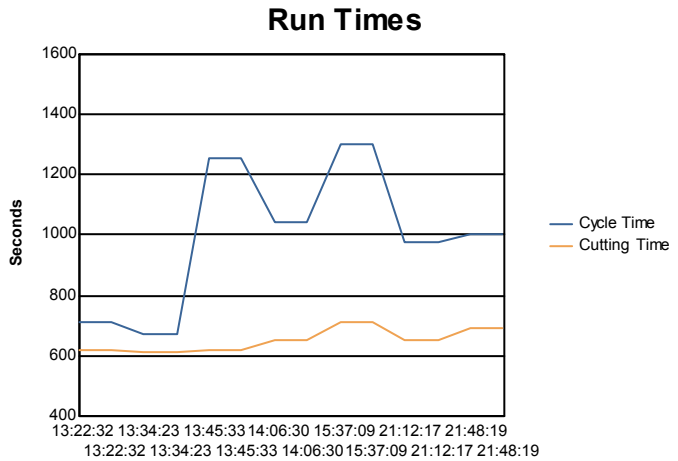
PFZX88

Parts Produced: 14

Expected: 21

Average Cycle:	00:16:34	Average Cutting:	00:10:50
Min Cycle:	00:11:10	Min Cutting:	00:10:10
Max Cycle:	00:21:39	Max Cutting:	00:11:50

Efficiency: 65.35%



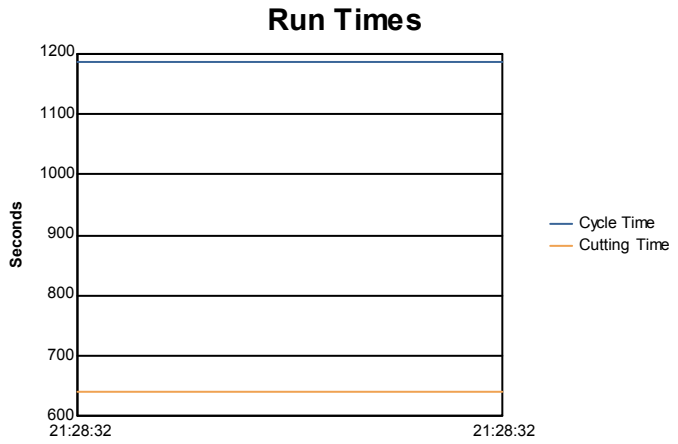
VR 2349

Parts Produced: **2**

Expected: **4**

Average Cycle:	**00:19:47**	Average Cutting:	**00:10:40**
Min Cycle:	**00:19:47**	Min Cutting:	**00:10:40**
Max Cycle:	**00:19:47**	Max Cutting:	**00:10:40**

Efficiency: 53.92%



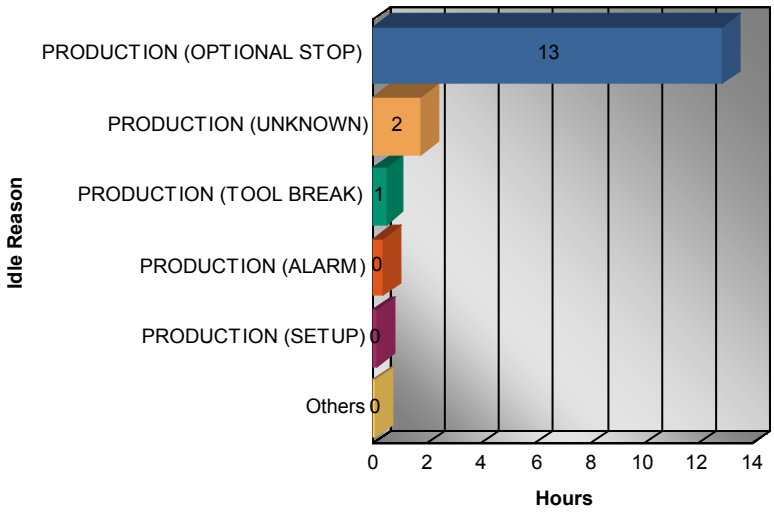
VMP-1000

Showing All CNCs

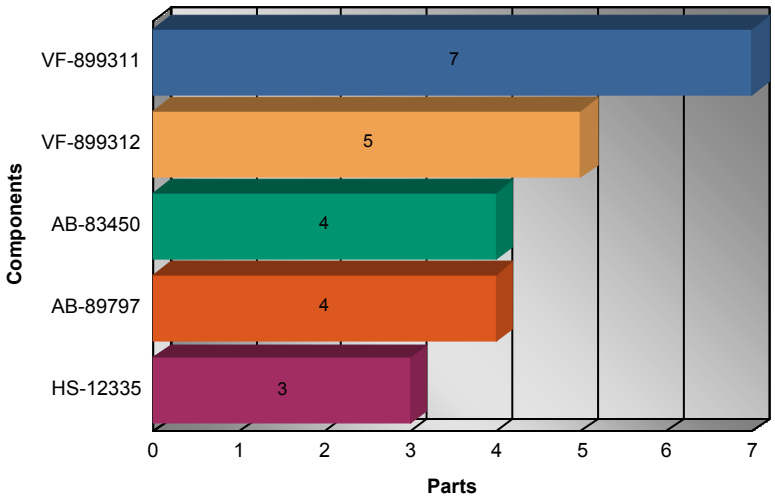
All Shifts

Running	Paused	Idle	Uptime
70.8%	3.4%	25.8%	70.8%
38:35	1:52	14:02	

Top 5 Idle Reasons



Top 5 Parts Produced



AB-83450

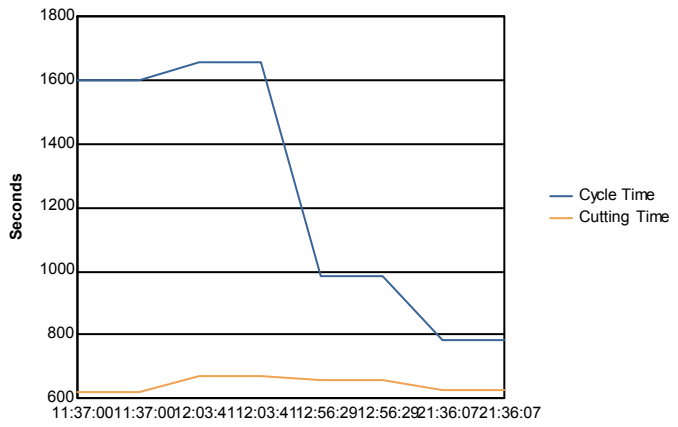
Parts Produced: **8**

Expected: **16**

Average Cycle:	**00:20:55**	Average Cutting:	**00:10:44**
Min Cycle:	**00:13:02**	Min Cutting:	**00:10:20**
Max Cycle:	**00:27:35**	Max Cutting:	**00:11:10**

Efficiency: 51.35%

Run Times



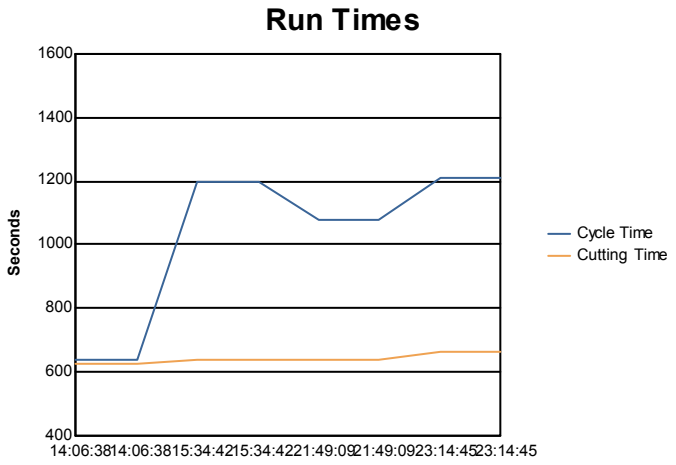
AB-89797

Parts Produced: 8

Expected: 13

Average Cycle:	00:17:10	Average Cutting:	00:10:42
Min Cycle:	00:10:39	Min Cutting:	00:10:29
Max Cycle:	00:20:08	Max Cutting:	00:11:02

Efficiency: 62.39%



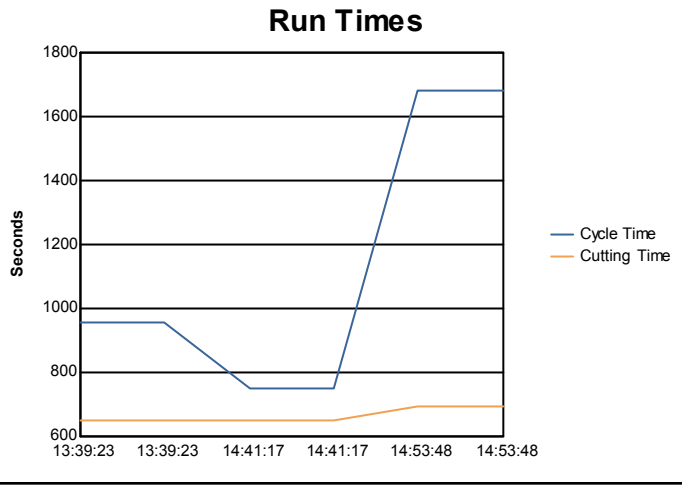
HS-12335

Parts Produced: 6

Expected: 10

Average Cycle:	00:18:49	Average Cutting:	00:11:03
Min Cycle:	00:12:31	Min Cutting:	00:10:49
Max Cycle:	00:28:02	Max Cutting:	00:11:31

Efficiency: 58.78%



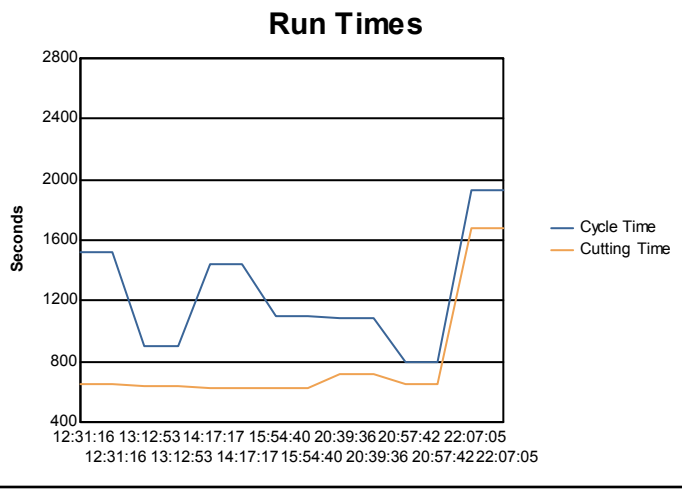
VF-899311

Parts Produced: 14

Expected: 22

Average Cycle:	00:20:49	Average Cutting:	00:13:13
Min Cycle:	00:13:12	Min Cutting:	00:10:18
Max Cycle:	00:32:07	Max Cutting:	00:27:53

Efficiency: 63.47%



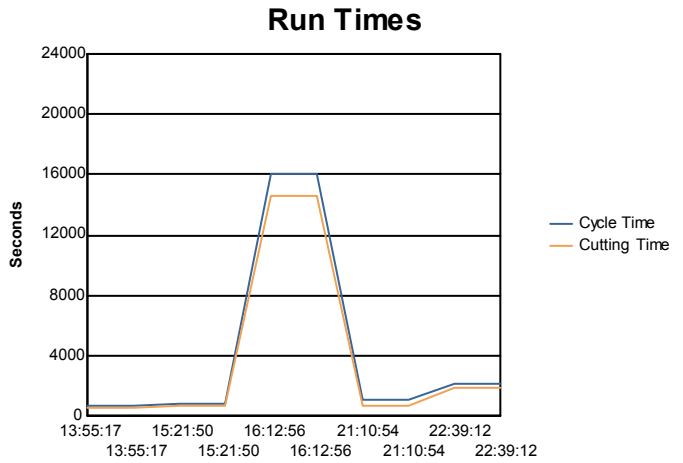
VF-899312

Parts Produced: **10**

Expected: **11**

Average Cycle:	**01:08:46**	Average Cutting:	**01:01:14**
Min Cycle:	**00:11:21**	Min Cutting:	**00:10:20**
Max Cycle:	**04:26:40**	Max Cutting:	**04:03:36**

Efficiency: 89.05%



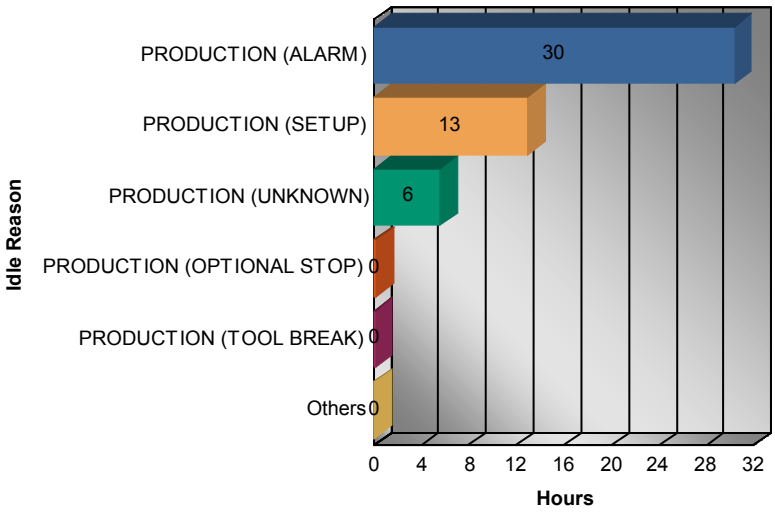
VMP-510A

Showing All CNCs

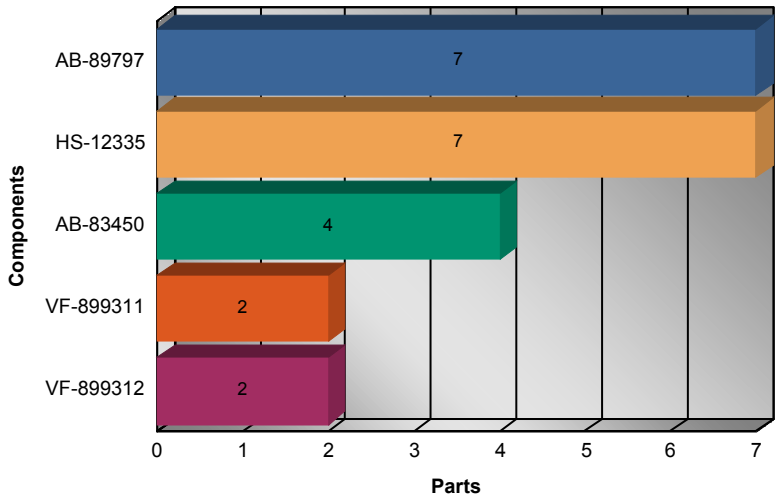
All Shifts

Running	Paused	Idle	Uptime
9.1%	10.6%	80.3%	9.1%
4:57	5:44	43:34	

Top 5 Idle Reasons



Top 5 Parts Produced



AB-83450

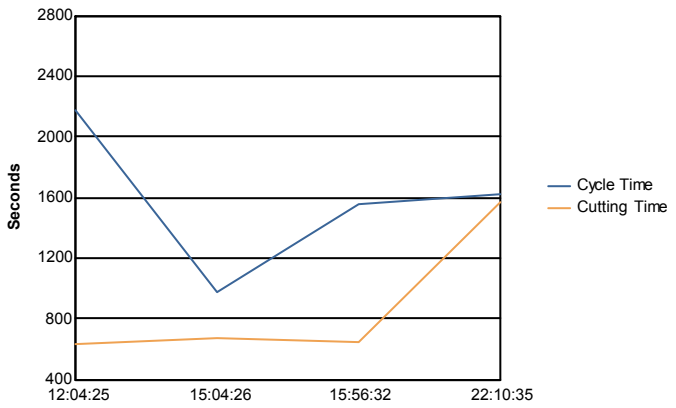
Parts Produced: **4**

Expected: **7**

Average Cycle:	**00:26:20**	Average Cutting:	**00:14:42**
Min Cycle:	**00:16:14**	Min Cutting:	**00:10:39**
Max Cycle:	**00:36:14**	Max Cutting:	**00:26:12**

Efficiency: 55.83%

Run Times



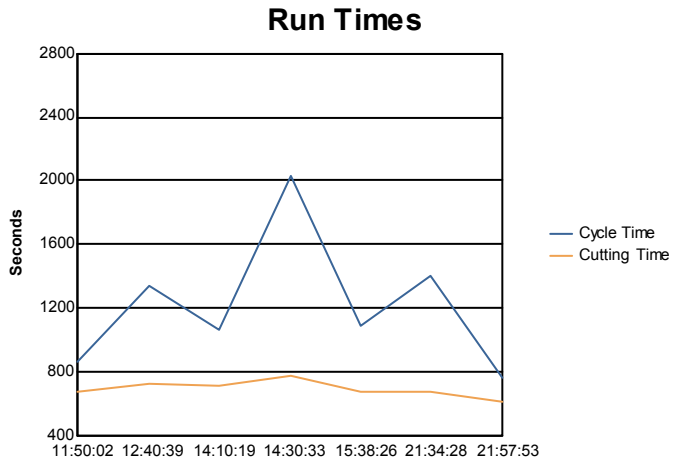
AB-89797

Parts Produced: 7

Expected: 12

Average Cycle:	00:20:21	Average Cutting:	00:11:39
Min Cycle:	00:12:42	Min Cutting:	00:10:20
Max Cycle:	00:33:53	Max Cutting:	00:13:02

Efficiency: 57.24%



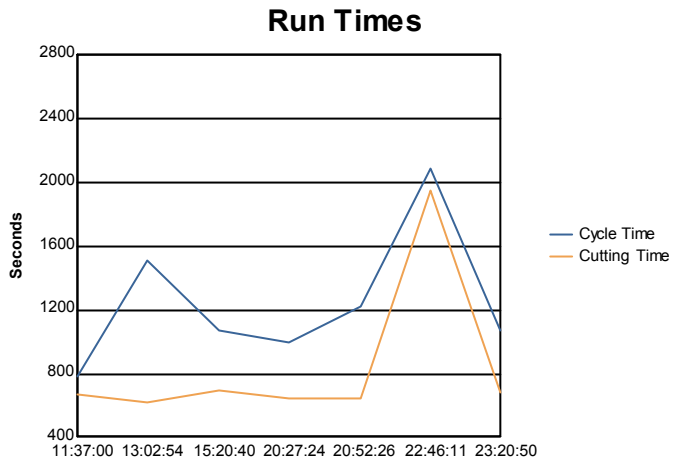
HS-12335

Parts Produced: 7

Expected: 10

Average Cycle:	00:20:44	Average Cutting:	00:14:02
Min Cycle:	00:13:02	Min Cutting:	00:10:20
Max Cycle:	00:34:39	Max Cutting:	00:32:28

Efficiency: 67.73%



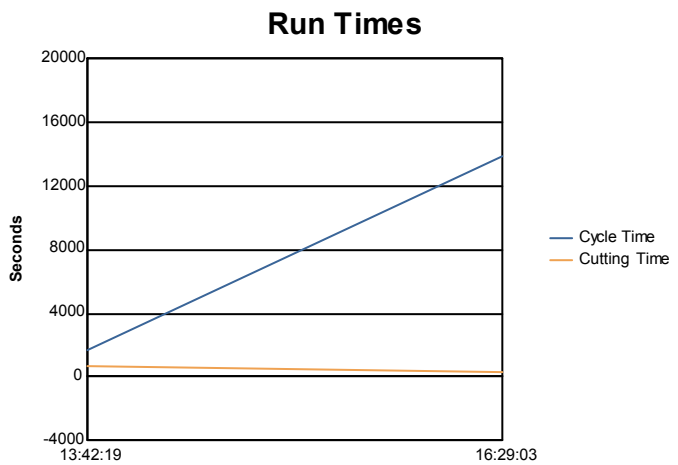
VF-899311

Parts Produced: 2

Expected: 35

Average Cycle:	02:09:41	Average Cutting:	00:07:27
Min Cycle:	00:28:00	Min Cutting:	00:04:23
Max Cycle:	03:51:23	Max Cutting:	00:10:31

Efficiency: 5.74%



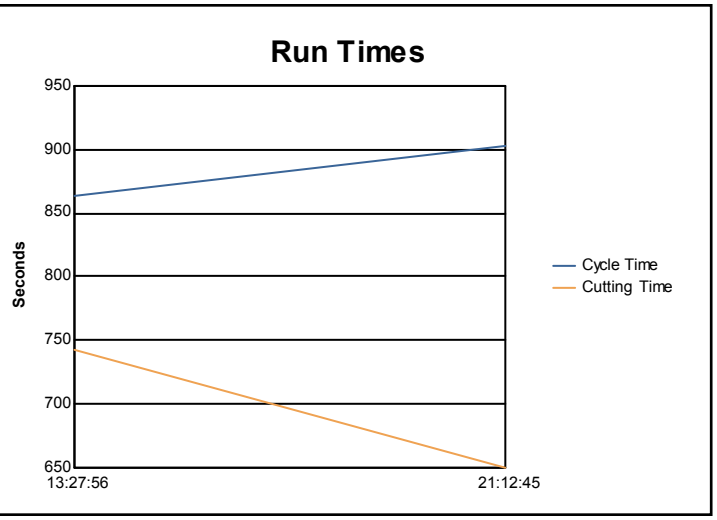
VF-899312

Parts Produced: **2**

Expected: **3**

Average Cycle:	**00:14:43**	Average Cutting:	**00:11:36**
Min Cycle:	**00:14:23**	Min Cutting:	**00:10:50**
Max Cycle:	**00:15:03**	Max Cutting:	**00:12:22**

Efficiency: 78.82%



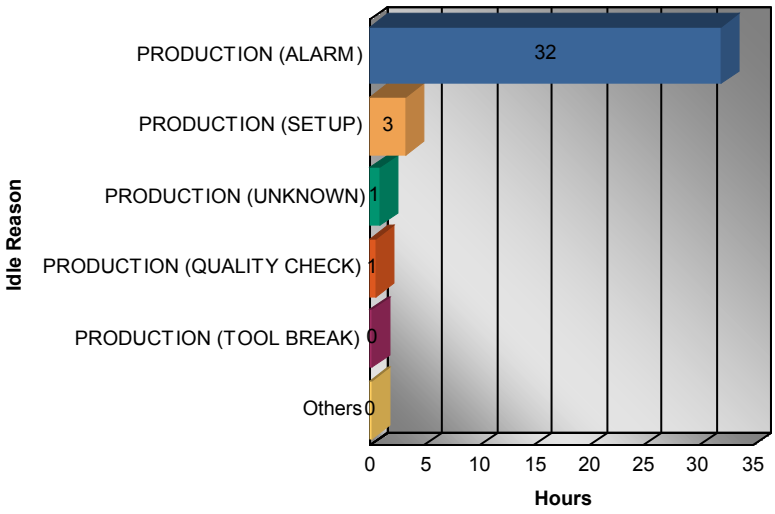
VMP-580

Showing All CNCs

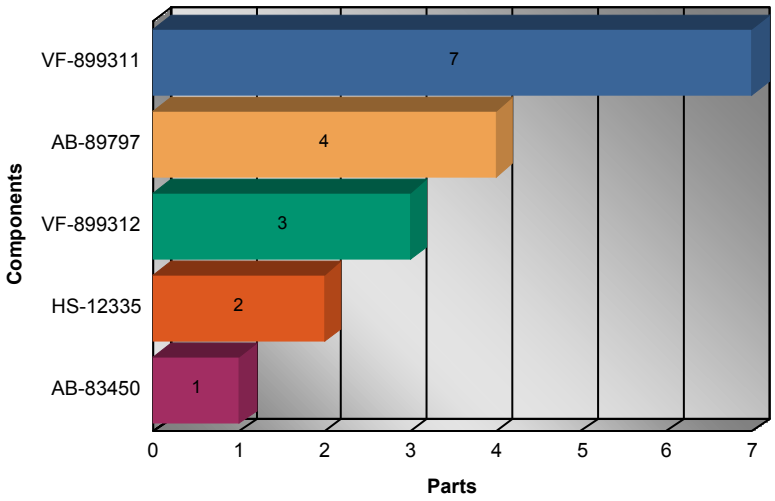
All Shifts

Running	Paused	Idle	Uptime
31.4%	1.9%	66.7%	31.4%
17:03	1:02	36:17	

Top 5 Idle Reasons



Top 5 Parts Produced



AB-83450

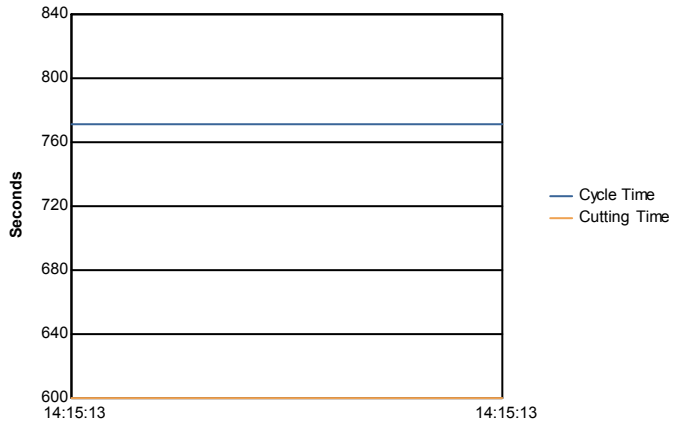
Parts Produced: **2**

Expected: **3**

Average Cycle:	**00:12:51**	Average Cutting:	**00:10:00**
Min Cycle:	**00:12:51**	Min Cutting:	**00:10:00**
Max Cycle:	**00:12:51**	Max Cutting:	**00:10:00**

Efficiency: 77.82%

Run Times



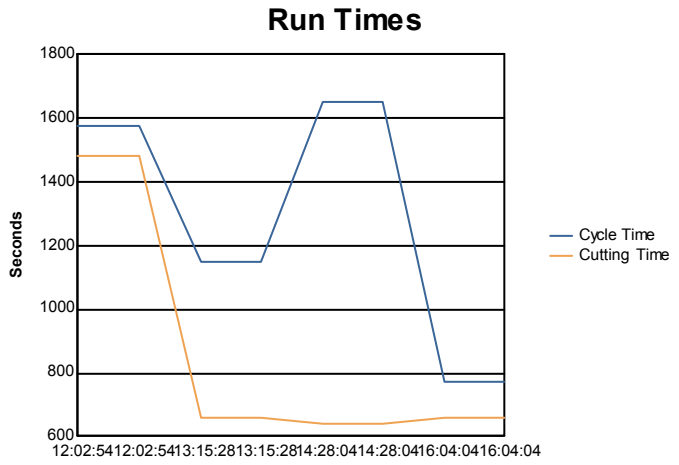
AB-89797

Parts Produced: 8

Expected: 12

Average Cycle:	00:21:27	Average Cutting:	00:14:20
Min Cycle:	00:12:52	Min Cutting:	00:10:40
Max Cycle:	00:27:32	Max Cutting:	00:24:44

Efficiency: 66.88%



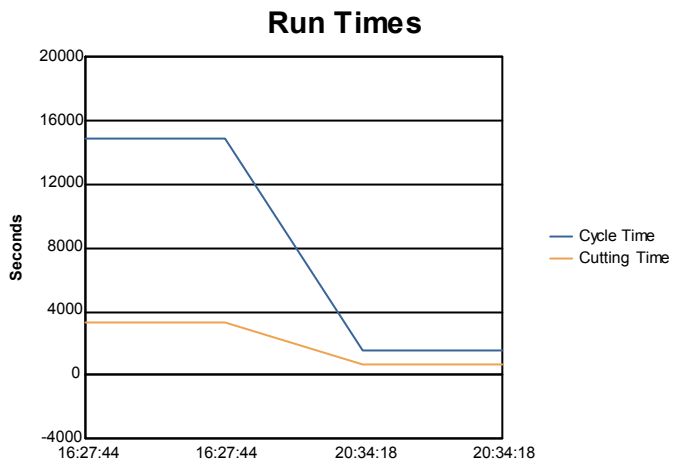
HS-12335

Parts Produced: 4

Expected: 17

Average Cycle:	02:16:15	Average Cutting:	00:32:58
Min Cycle:	00:25:57	Min Cutting:	00:11:22
Max Cycle:	04:06:34	Max Cutting:	00:54:35

Efficiency: 24.20%



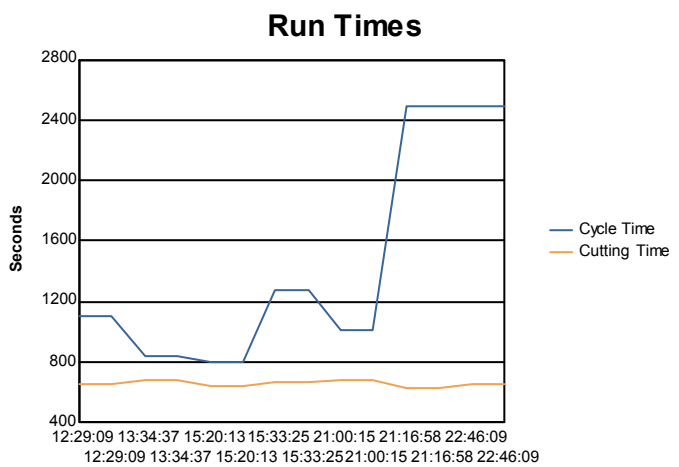
VF-899311

Parts Produced: 14

Expected: 30

Average Cycle:	00:23:47	Average Cutting:	00:10:56
Min Cycle:	00:13:12	Min Cutting:	00:10:30
Max Cycle:	00:41:30	Max Cutting:	00:11:23

Efficiency: 46.02%



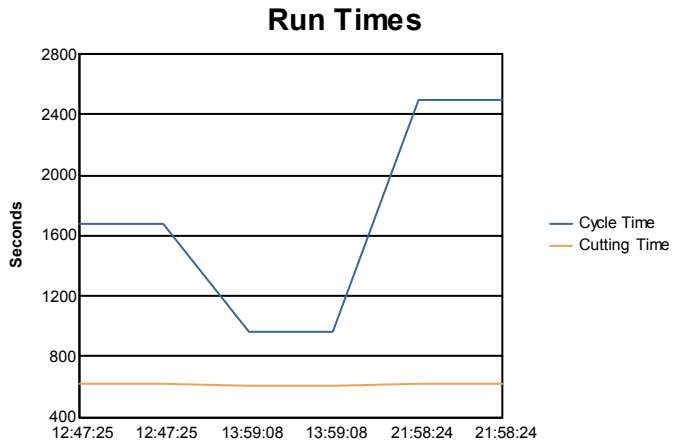
VF-899312

Parts Produced: **6**

Expected: **17**

Average Cycle:	**00:28:35**	Average Cutting:	**00:10:15**
Min Cycle:	**00:16:05**	Min Cutting:	**00:10:09**
Max Cycle:	**00:41:37**	Max Cutting:	**00:10:20**

Efficiency: 35.90%



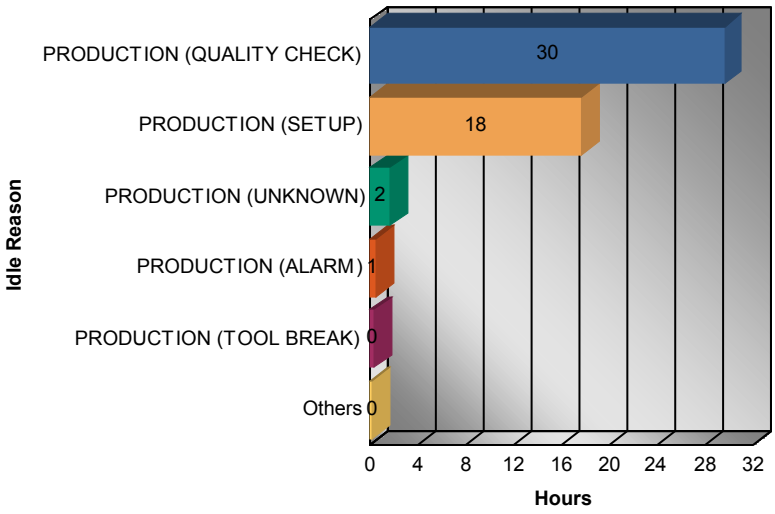
WT-100

Showing All CNCs

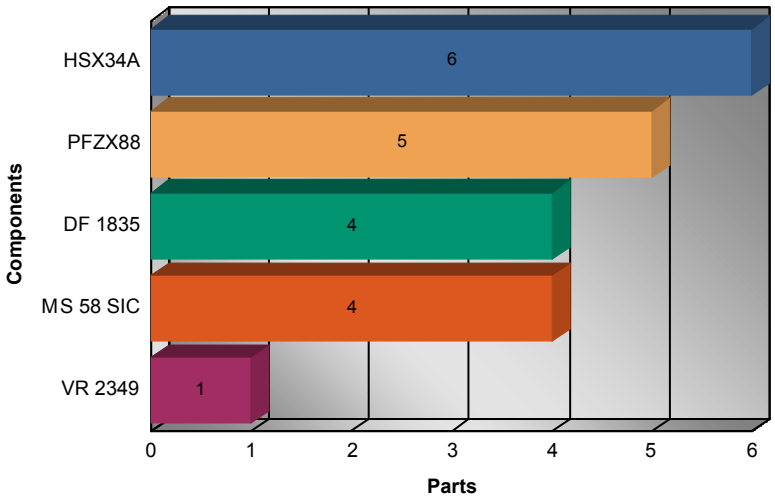
All Shifts

Running	Paused	Idle	Uptime
8.0%	5.3%	86.7%	8.0%
4:21	2:52	47:17	

Top 5 Idle Reasons



Top 5 Parts Produced



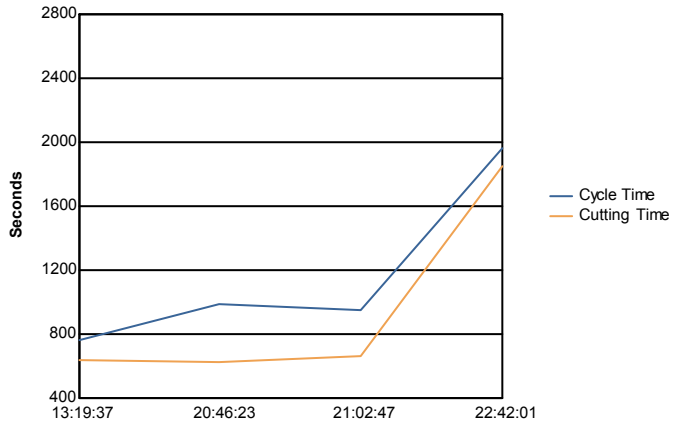
DF 1835

Parts Produced:	**4**
Expected:	**5**

Average Cycle:	**00:19:27**	Average Cutting:	**00:15:43**
Min Cycle:	**00:12:42**	Min Cutting:	**00:10:29**
Max Cycle:	**00:32:47**	Max Cutting:	**00:30:46**

Efficiency: 80.83%

Run Times



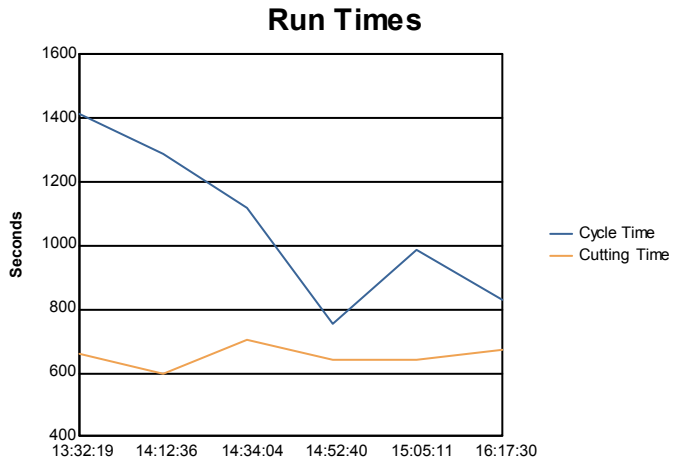
HSX34A

Parts Produced: 6

Expected: 10

Average Cycle:	00:17:43	Average Cutting:	00:10:51
Min Cycle:	00:12:31	Min Cutting:	00:09:58
Max Cycle:	00:23:31	Max Cutting:	00:11:41

Efficiency: 61.27%



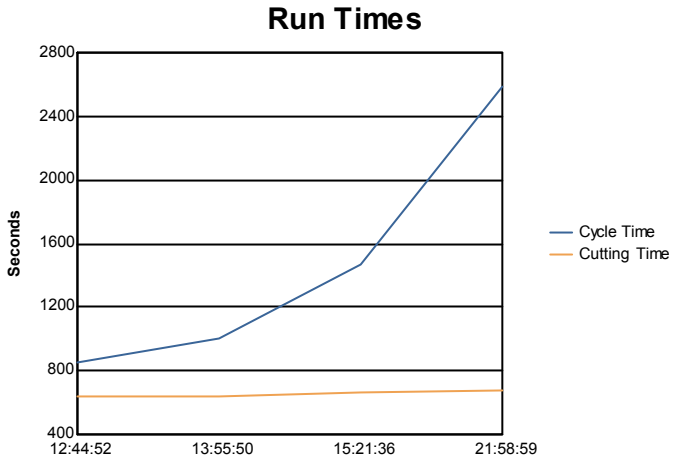
MS 58 SIC

Parts Produced: 4

Expected: 9

Average Cycle:	00:24:38	Average Cutting:	00:10:55
Min Cycle:	00:14:13	Min Cutting:	00:10:39
Max Cycle:	00:43:02	Max Cutting:	00:11:22

Efficiency: 44.34%



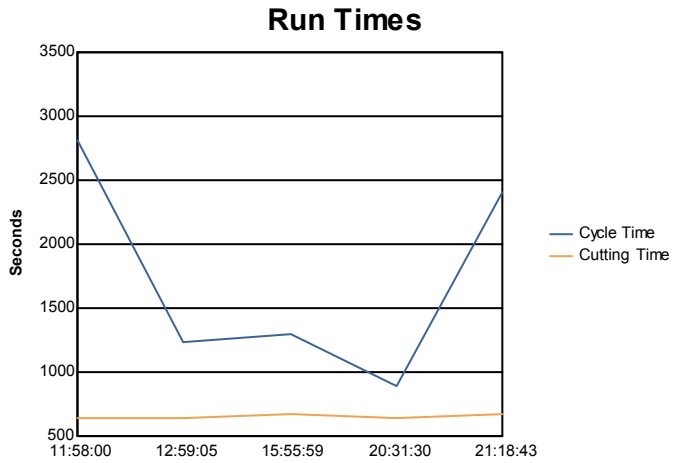
PFZX88

Parts Produced: 5

Expected: 13

Average Cycle:	00:28:48	Average Cutting:	00:10:54
Min Cycle:	00:14:53	Min Cutting:	00:10:39
Max Cycle:	00:46:52	Max Cutting:	00:11:20

Efficiency: 37.85%



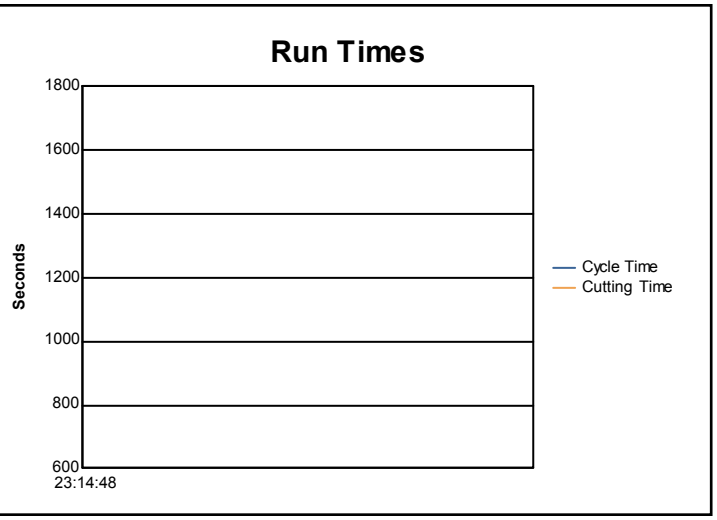
VR 2349

Parts Produced: **1**

Expected: **2**

Average Cycle:	**00:26:07**	Average Cutting:	**00:11:31**
Min Cycle:	**00:26:07**	Min Cutting:	**00:11:31**
Max Cycle:	**00:26:07**	Max Cutting:	**00:11:31**

Efficiency: 44.10%



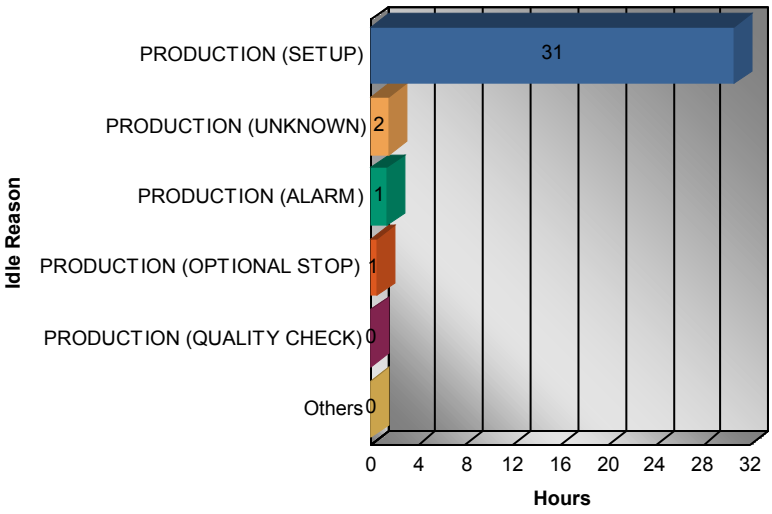
WT-150

Showing All CNCs

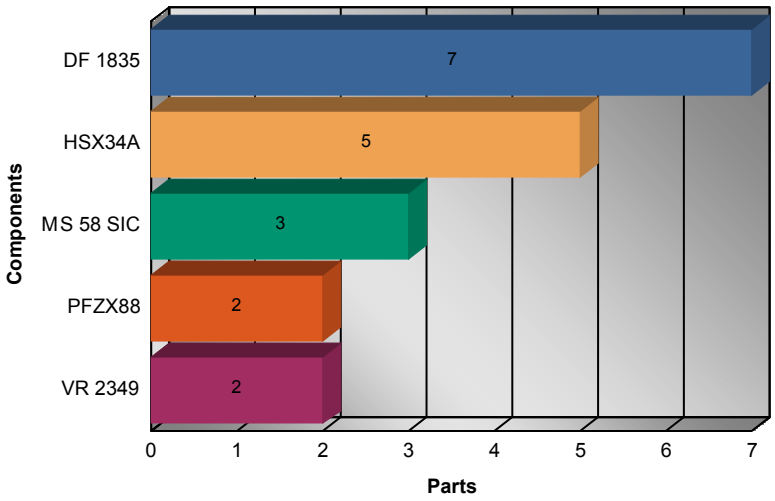
All Shifts

Running	Paused	Idle	Uptime
37.6%	3.4%	59.0%	37.6%
20:37	1:51	32:21	

Top 5 Idle Reasons



Top 5 Parts Produced



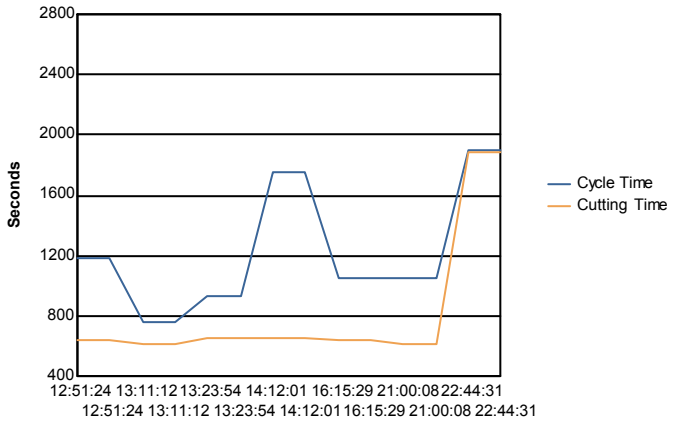
DF 1835

Parts Produced:	**14**
Expected:	**21**

Average Cycle:	**00:20:35**	Average Cutting:	**00:13:35**
Min Cycle:	**00:12:42**	Min Cutting:	**00:10:12**
Max Cycle:	**00:31:46**	Max Cutting:	**00:31:26**

Efficiency: 65.97%

Run Times



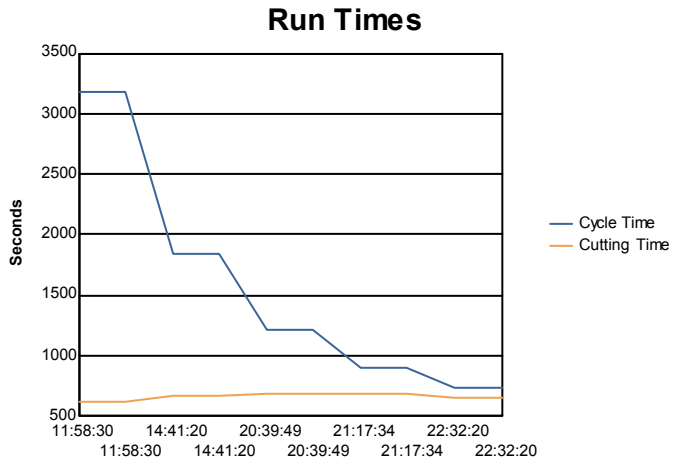
HSX34A

Parts Produced: **10**

Expected: **24**

Average Cycle:	**00:26:14**	Average Cutting:	**00:11:01**
Min Cycle:	**00:12:11**	Min Cutting:	**00:10:20**
Max Cycle:	**00:52:54**	Max Cutting:	**00:11:30**

Efficiency: 42.01%



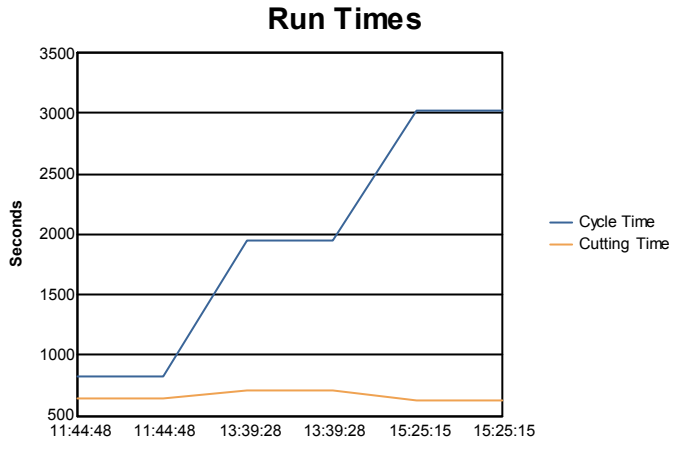
MS 58 SIC

Parts Produced: **6**

Expected: **17**

Average Cycle:	**00:32:09**	Average Cutting:	**00:11:03**
Min Cycle:	**00:13:42**	Min Cutting:	**00:10:30**
Max Cycle:	**00:50:14**	Max Cutting:	**00:11:51**

Efficiency: 34.38%



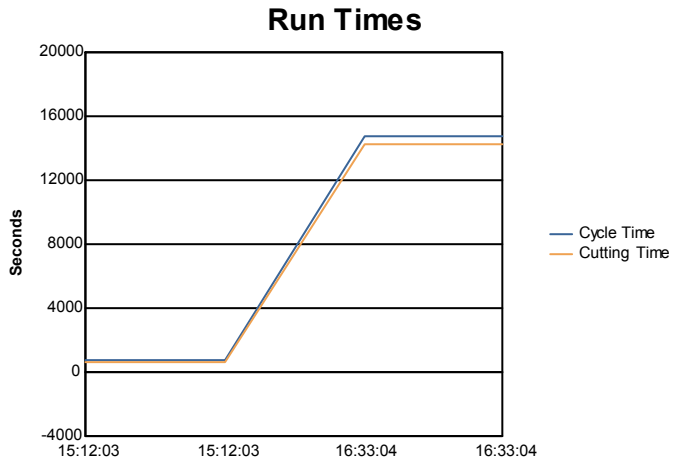
PFZX88

Parts Produced: **4**

Expected: **4**

Average Cycle:	**02:09:58**	Average Cutting:	**02:04:21**
Min Cycle:	**00:13:12**	Min Cutting:	**00:10:40**
Max Cycle:	**04:06:45**	Max Cutting:	**03:58:02**

Efficiency: 95.67%



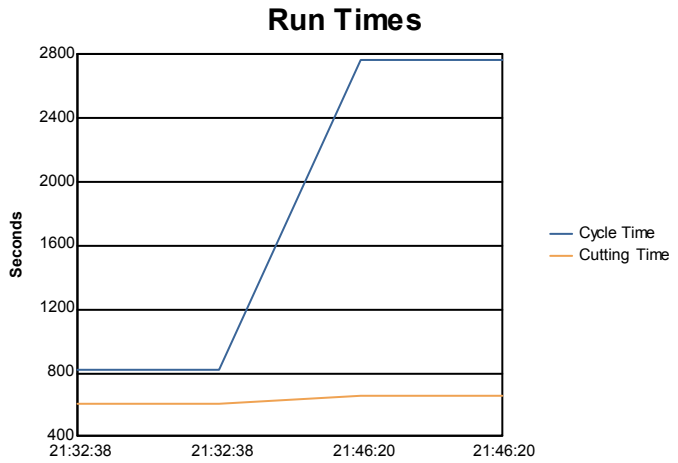
VR 2349

Parts Produced: **4**

Expected: **11**

Average Cycle:	**00:29:51**	Average Cutting:	**00:10:30**
Min Cycle:	**00:13:42**	Min Cutting:	**00:10:09**
Max Cycle:	**00:46:00**	Max Cutting:	**00:10:52**

Efficiency: 35.20%



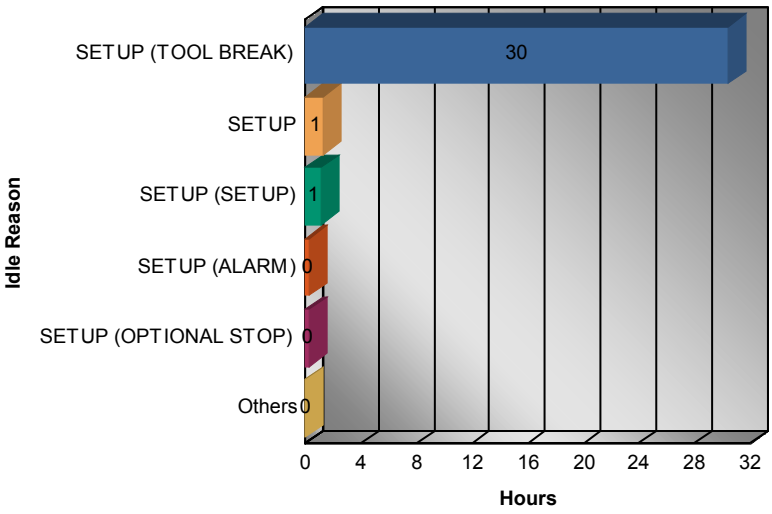
WT-250

Showing All CNCs

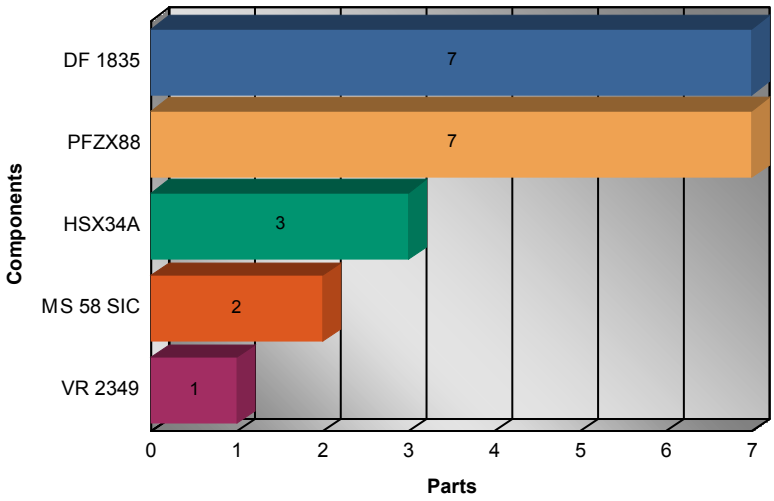
All Shifts

Running	Paused	Idle	Uptime
38.3%	56.7%	5.0%	38.3%
20:57	30:58	2:43	

Top 5 Idle Reasons



Top 5 Parts Produced



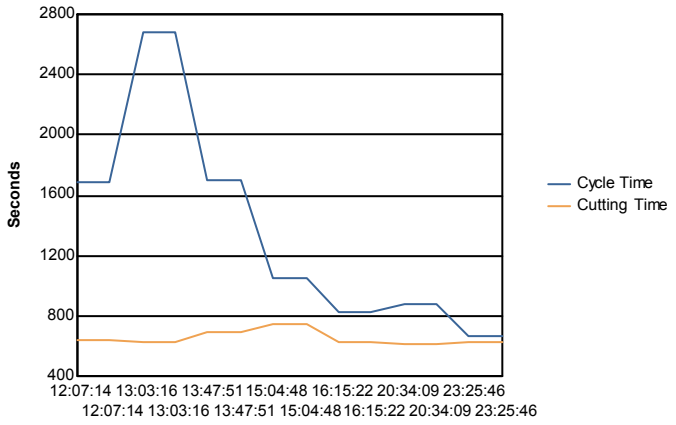
DF 1835

Parts Produced:	**14**
Expected:	**29**

Average Cycle:	**00:22:34**	Average Cutting:	**00:10:55**
Min Cycle:	**00:11:10**	Min Cutting:	**00:10:09**
Max Cycle:	**00:44:35**	Max Cutting:	**00:12:30**

Efficiency: 48.37%

Run Times



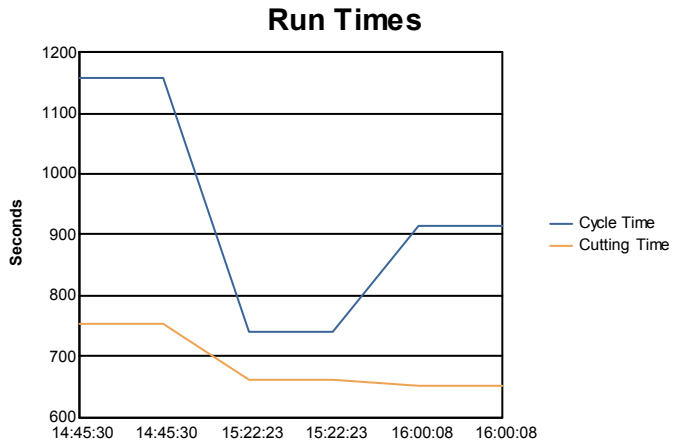
HSX34A

Parts Produced: 6

Expected: 8

Average Cycle:	00:15:38	Average Cutting:	00:11:28
Min Cycle:	00:12:22	Min Cutting:	00:10:51
Max Cycle:	00:19:18	Max Cutting:	00:12:33

Efficiency: 73.35%



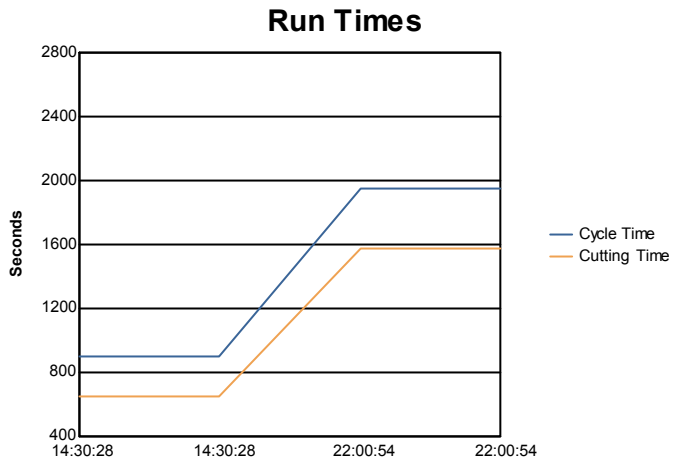
MS 58 SIC

Parts Produced: 4

Expected: 5

Average Cycle:	00:23:45	Average Cutting:	00:18:36
Min Cycle:	00:15:02	Min Cutting:	00:10:49
Max Cycle:	00:32:28	Max Cutting:	00:26:24

Efficiency: 78.35%



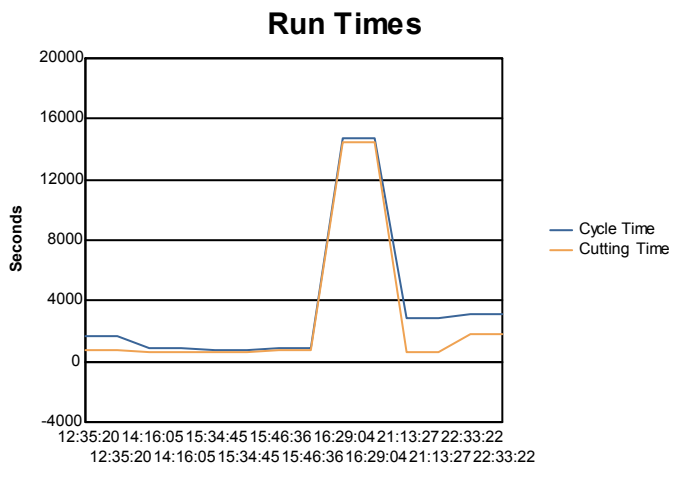
PFZX88

Parts Produced: 14

Expected: 18

Average Cycle:	00:58:56	Average Cutting:	00:46:54
Min Cycle:	00:11:51	Min Cutting:	00:10:39
Max Cycle:	04:05:05	Max Cutting:	04:01:01

Efficiency: 79.56%



VR 2349

Parts Produced: **2**

Expected: **4**

Average Cycle:	**00:24:37**	Average Cutting:	**00:11:22**
Min Cycle:	**00:24:37**	Min Cutting:	**00:11:22**
Max Cycle:	**00:24:37**	Max Cutting:	**00:11:22**

Efficiency: 46.17%

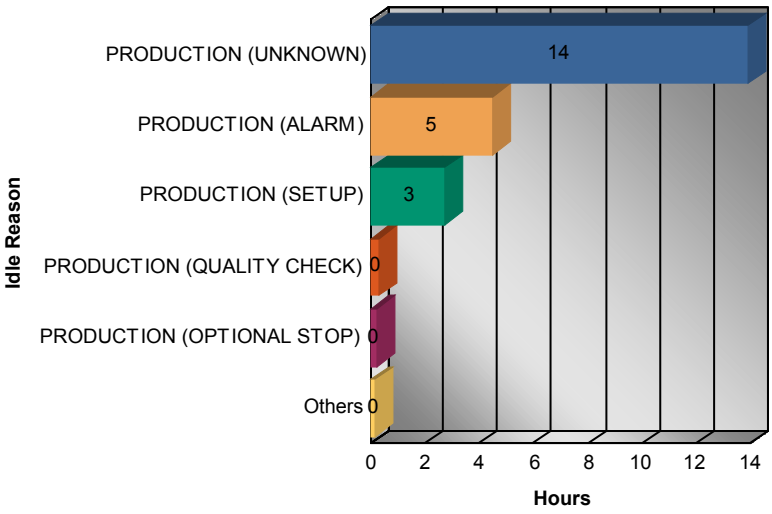
WT-300

Showing All CNCs

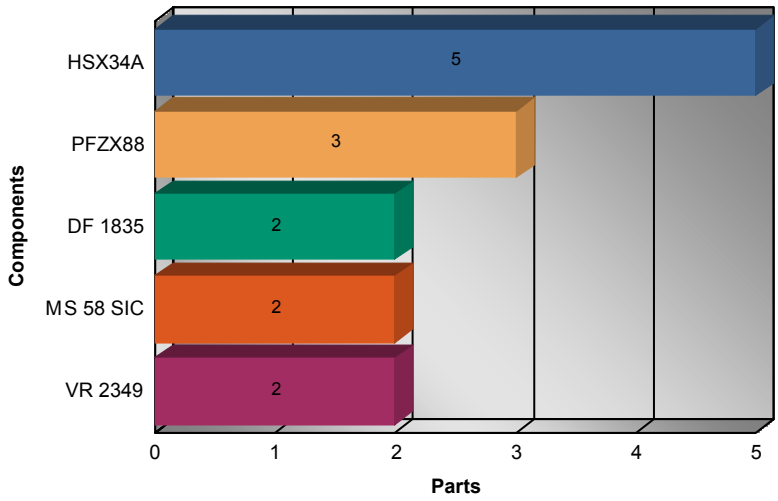
All Shifts

Running	Paused	Idle	Uptime
59.8%	27.1%	13.1%	59.8%
32:34	14:45	7:06	

Top 5 Idle Reasons



Top 5 Parts Produced



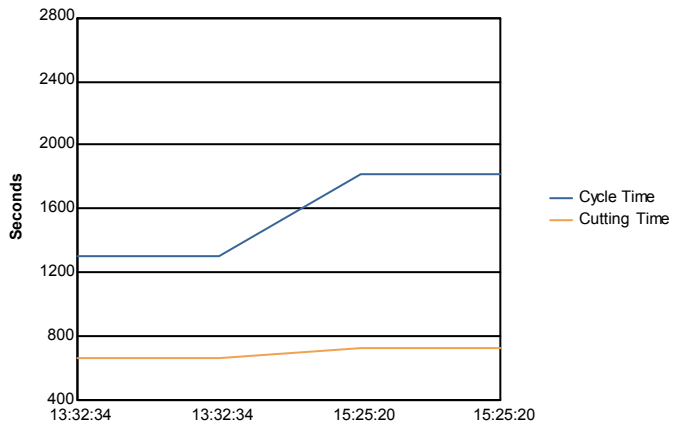
DF 1835

Parts Produced:	**4**
Expected:	**9**

Average Cycle:	**00:25:58**	Average Cutting:	**00:11:31**
Min Cycle:	**00:21:42**	Min Cutting:	**00:11:00**
Max Cycle:	**00:30:14**	Max Cutting:	**00:12:02**

Efficiency: 44.35%

Run Times



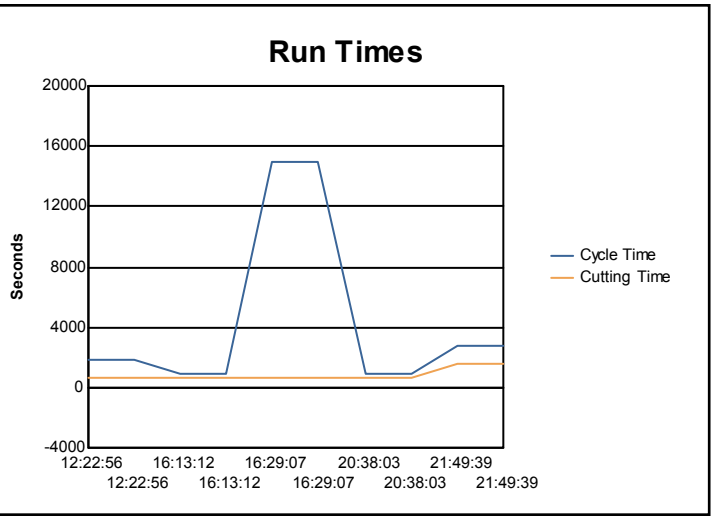
HSX34A

Parts Produced: **10**

Expected: **51**

Average Cycle:	**01:11:31**	Average Cutting:	**00:14:03**
Min Cycle:	**00:15:23**	Min Cutting:	**00:10:39**
Max Cycle:	**04:08:56**	Max Cutting:	**00:26:01**

Efficiency: 19.66%



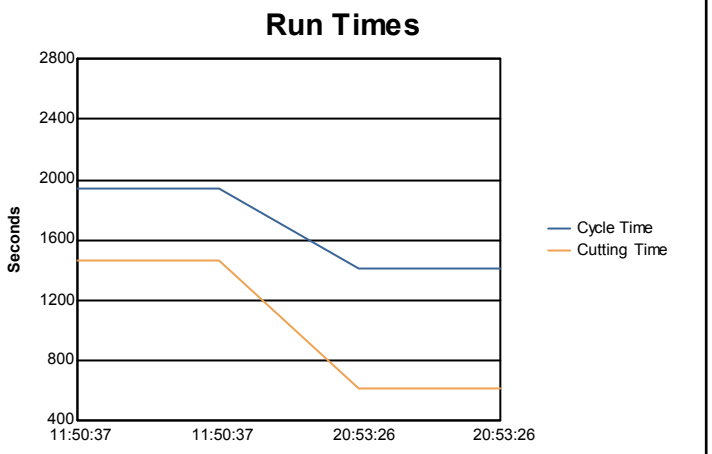
MS 58 SIC

Parts Produced: **4**

Expected: **6**

Average Cycle:	**00:27:58**	Average Cutting:	**00:17:21**
Min Cycle:	**00:23:38**	Min Cutting:	**00:10:19**
Max Cycle:	**00:32:19**	Max Cutting:	**00:24:23**

Efficiency: 62.02%



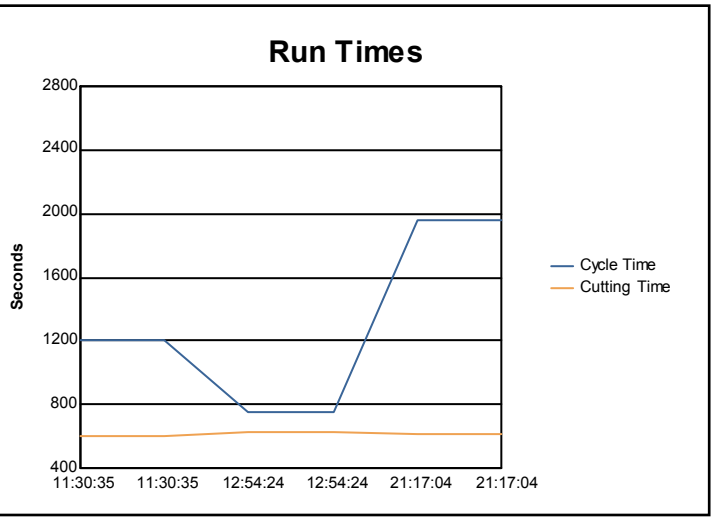
PFZX88

Parts Produced: **6**

Expected: **13**

Average Cycle:	**00:21:42**	Average Cutting:	**00:10:19**
Min Cycle:	**00:12:31**	Min Cutting:	**00:10:10**
Max Cycle:	**00:32:35**	Max Cutting:	**00:10:29**

Efficiency: 47.54%



VR 2349

Parts Produced: **4**

Expected: **11**

Average Cycle:	**00:27:47**	Average Cutting:	**00:10:19**
Min Cycle:	**00:25:39**	Min Cutting:	**00:10:10**
Max Cycle:	**00:29:56**	Max Cutting:	**00:10:28**

Efficiency: 37.12%